PATENT 00995-P0176A LHR

Abstract

An article of clothing has a trim of thermoplastic material, which encapsulates a peripheral region of a fabric layer and is provided with a multiplayer structure preferably including at least one retroreflective layer. The article of clothing is manufactured in accordance with a sealing method utilizing RF, sonic sealing, heat sealing, and vibration sealing performed simultaneously with cutting excess of the thermoplastic material.